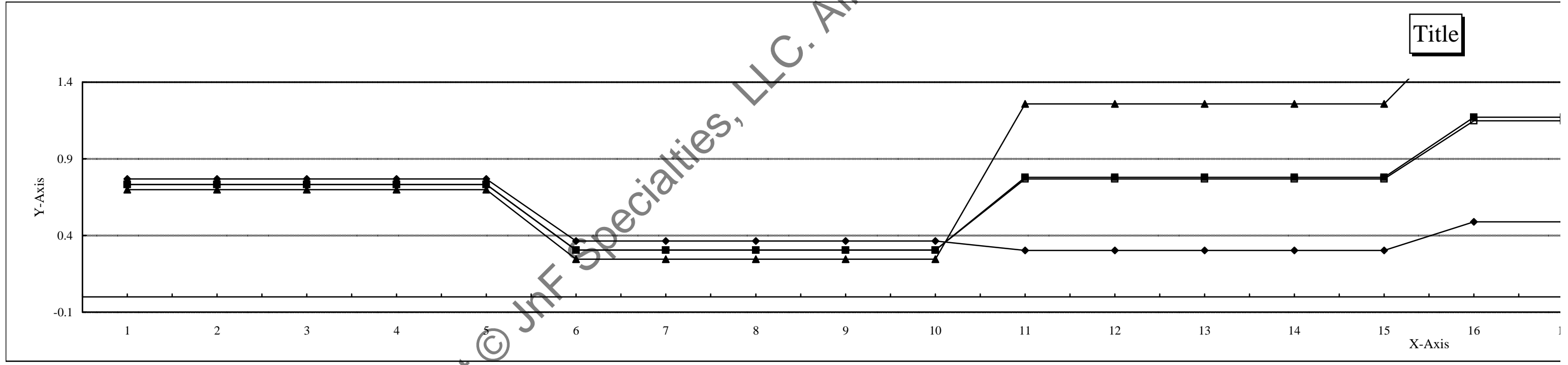


USL: 1.75 LSL: 1.55 Cpm Target: 1.65 Minimum Cpk, Cpm: 1.33

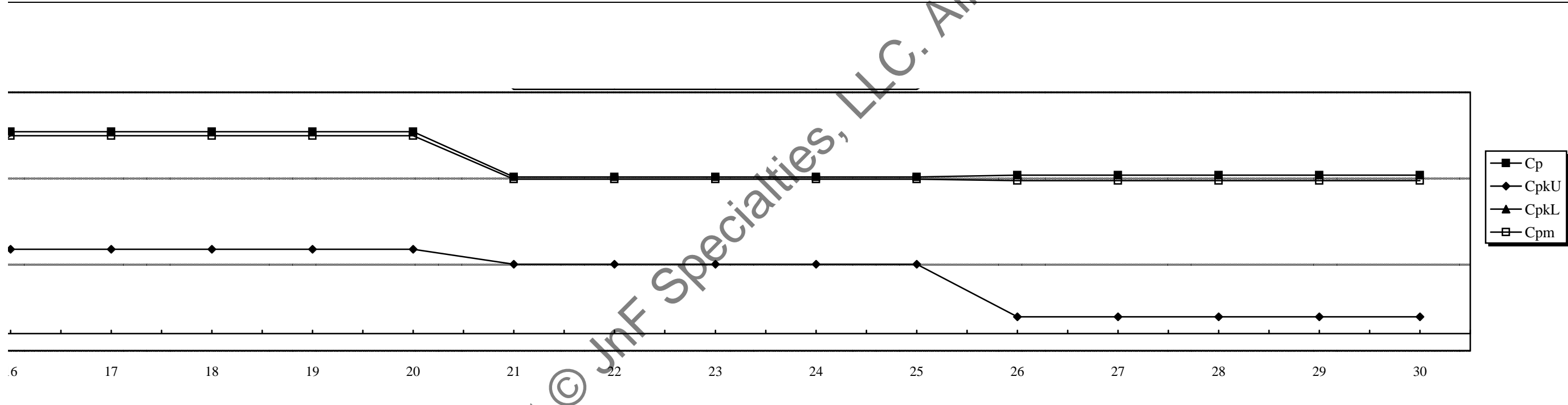
Lot:	223	223	223	223	223	224	224	224	224	224	225	225	225	225	225
Comments:															
Date:															
1	1.72	1.65	1.62	1.64	1.59	1.59	1.61	1.65	1.71	1.68	1.70	1.71	1.68	1.62	1.64
2	1.68	1.65	1.63	1.68	1.67	1.00	1.60	1.65	1.68	1.70	1.68	1.74	1.71	1.60	1.70
3	1.61	1.63	1.63	1.64	1.64	1.57	1.63	1.63	1.55	1.64	1.73	1.69	1.73	1.73	1.68
4	1.65	1.60	1.65	1.66	1.68	1.61	1.60	1.72	1.58	1.65	1.81	1.74	1.74	1.75	1.72
5	1.61	1.66	1.64	1.69	1.74	1.70	1.65	1.60	1.72	1.65	1.75	1.77	1.68	1.68	1.72
6	1.53	1.66	1.64	1.69	1.75	1.67	1.67	1.60	1.66	1.69	1.75	1.72	1.69	1.73	1.80
7	1.62	1.59	1.73	1.60	1.61	1.71	1.66	1.64	1.66	1.68	1.68	1.72	1.76	1.66	1.73
8	1.65	1.61	1.70	1.58	1.59	1.65	1.67	1.59	1.63	1.68	1.71	1.68	1.75	1.66	1.71
Average:	1.63	1.63	1.66	1.65	1.66	1.56	1.64	1.64	1.65	1.67	1.73	1.72	1.72	1.68	1.71
Control ?:	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out

Cp: 0.7335425 0.7335425 0.7335425 0.7335425 0.7335425 0.3044561 0.3044561 0.3044561 0.3044561 0.3044561 0.780074 0.780074 0.780074 0.780074 0.780074  
 CpkU: 0.7683858 0.7683858 0.7683858 0.7683858 0.7683858 0.3630639 0.3630639 0.3630639 0.3630639 0.3630639 0.3022787 0.3022787 0.3022787 0.3022787 0.3022787  
 CpkL: 0.6986992 0.6986992 0.6986992 0.6986992 0.6986992 0.2458483 0.2458483 0.2458483 0.2458483 0.2458483 1.2578693 1.2578693 1.2578693 1.2578693 1.2578693  
 Cpm: 0.7334818 0.7334818 0.7334818 0.7334818 0.7334818 0.3042844 0.3042844 0.3042844 0.3042844 0.3042844 0.7688242 0.7688242 0.7688242 0.7688242 0.7688242



Cpm measures the process mean relative to the target  
 Cpk measures the process mean relative to the midpoint between specification limits  
 Cp measures the spread of the data to the specification limits

226	226	226	226	226	227	227	227	227	227	228	228	228	228	228
1.75	1.77	1.71	1.69	1.68	1.67	1.67	1.73	1.76	1.72	1.72	1.75	1.74	1.72	1.78
1.70	1.71	1.71	1.68	1.69	1.67	1.63	1.73	1.72	1.76	1.73	1.72	1.72	1.73	1.75
1.66	1.67	1.72	1.72	1.69	1.64	1.73	1.76	1.64	1.78	1.69	1.80	1.68	1.75	1.70
1.69	1.63	1.73	1.73	1.70	1.69	1.71	1.73	1.66	1.74	1.71	1.77	1.67	1.75	1.75
1.73	1.73	1.72	1.73	1.70	1.64	1.73	1.67	1.75	1.70	1.73	1.74	1.73	1.62	1.76
1.70	1.70	1.71	1.72	1.70	1.69	1.67	1.71	1.72	1.72	1.77	1.75	1.72	1.73	1.78
1.69	1.75	1.73	1.68	1.75	1.69	1.70	1.71	1.69	1.70	1.72	1.76	1.76	1.80	1.76
1.70	1.71	1.73	1.66	1.76	1.69	1.75	1.71	1.70	1.75	1.78	1.80	1.71	1.76	1.77
1.70	1.71	1.72	1.70	1.71	1.67	1.70	1.72	1.71	1.73	1.73	1.76	1.72	1.73	1.76
Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out	Out
1.1716208	1.1716208	1.1716208	1.1716208	1.1716208	0.9090933	0.9090933	0.9090933	0.9090933	0.9090933	0.9192998	0.9192998	0.9192998	0.9192998	0.9192998
0.4891517	0.4891517	0.4891517	0.4891517	0.4891517	0.4022738	0.4022738	0.4022738	0.4022738	0.4022738	0.0965265	0.0965265	0.0965265	0.0965265	0.0965265
1.85409	1.85409	1.85409	1.85409	1.85409	1.4159127	1.4159127	1.4159127	1.4159127	1.4159127	1.7420731	1.7420731	1.7420731	1.7420731	1.7420731
1.1487865	1.1487865	1.1487865	1.1487865	1.1487865	0.8964289	0.8964289	0.8964289	0.8964289	0.8964289	0.886654	0.886654	0.886654	0.886654	0.886654



Copyright © JnF Specialties, LLC. All rights reserved worldwide.

